Setup Instructions

Job Serial Number: FC-25-22963-CCW
Part Description: CPA 5620 6093
Equipment: Bowl Feeding System

Overview

This bowl feeding system utilizes three (3) air jets. The main air regulator should be set to 60psi.

Flow controls with number indicators were added to the system. The current settings are listed below and do not need to be changed between part sizes:

- **AJ1 – Set to 2**
- **AJ2 – Set to 1**
- **AJ3 – Set to 3**

Note: The flow control indicators have some mechanical play. The adjustment dial may need to be turned approximately 3–4 full rotations before the indicator value changes to the next number.

Bowl Ran at 24% on 120Hz with the Rodix FC-200 Controller.

Note: Bowl percentage settings may require adjustment once the bowl is mounted down on the machine.